



INSTALLATION TIPS

Quick Tips for installing brake shoes



1 Inspect the Drum for out-of-round and "bell-mouth" conditions. Drum may be replaced or remove wear lip by refinishing.



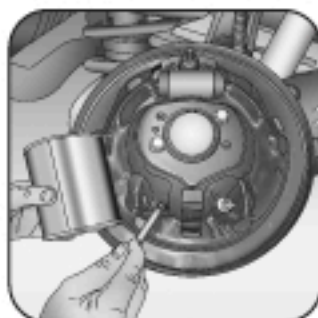
2 Wash drum with non-detergent (clear) liquid cleanser and warm water.



3 Do not touch, or contaminate friction material.



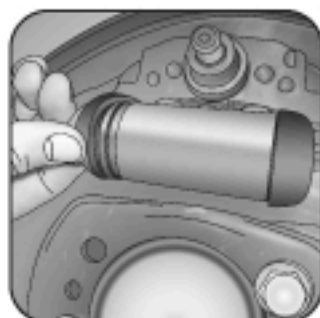
4 Press pivot pins in with vise. Do not use hammer to install pins!



5 Clean, inspect and lubricate backing plate.



6 Inspect and clean or replace hardware, springs and adjuster.



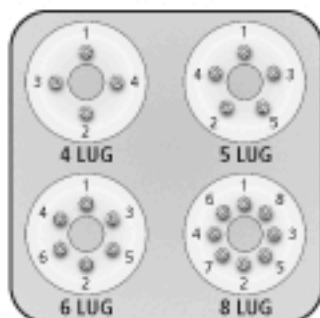
7 Inspect for frozen or leaking wheel cylinders. Inspect for leaking axle seals.



8 Adjust shoes to drum.



9 Inspect parking brake operation.



10 Torque lug nuts using star pattern.



11 High-speed break-in is NOT required or recommended! Follow manufacturer's recommendation.



12 Check temperature of all four brakes to ensure balanced braking effort.

